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Sardar Patel University

B. Sc. (Semester – V) Examination

Date: 26-12-2020, 5ata day

Time: 02:00 pm - 04:00 pm

Industrial Chemistry

COURSE NO: US05CICH02 (Unit Processes in Organic Manufacturing)

Notes: Figures to the right indicate full marks.

Total marks: 70

Q.1 Answer the following Multiple-Choice Questions. (All are compulsory)

(10)

- 1. Mixed acid used for nitration is a mixture of......
 - A. HNO3+H2SO4

C. H2SO4+HCI

B. CH3COOH+HCl

D. All of these.

- 2. Which of the following is a unit process?
 - A. Alkylation

C. Mixing

B. Distillation

D. None of these.

- 3. Nitration is reaction.
 - A. Electrophilic substitution reaction
 - B. Nucleophilic substitution reaction
 - C. Electrolysis reaction
 - D. Precipitation reaction
- 4. Preparation of HCHO from CH₄ is the example of
 - A. Combination of dehydrogenation & removal of Oxygen
 - B. Combination of hydrogenation & introduction of Oxygen
 - C. Combination of dehydrogenation & introduction of Oxygen
 - D. All of these.
- 5. Benzoyl Peroxide is obtained by reacting a...
 - A. 2C6H5COCl+Na2O2

C. 2C6H5CH2COCl+Na2O2

B. 2C6H5CH2Cl+Na2O2

D. 2SO2Cl+Na2O2.

- 6. Furning Sulfuric acid is.....
 - A. H2SO4+SO3

C. H2SO4+Cl

B. H2SO4+H2O

- D. All of these.
- 7. Halogenation may involve reactions of.......
 - A. Addition
 - B. Substitution of hydrogen
 - C. Replacement of functional group
 - D. All of above.
- 8. The direct reduction of carboxyl group to an alcohol at temperature usually from
 - A. 300-400° C

C. 1000-1100° C

B. 700-900° C

- D. 0-5° C
- 9. An active catalyst for hydrogenating the lauryl ester of coconut oil fatty acid is...
 - A. Copper-ammonium chromate
 - B. Copper
 - C. Nickel
 - D. Copper- ammonium sulphate.
- 10. A reaction of KCN + H2O to give HCN is known asreaction
 - A. Hydrolysis
 - B. Hydrogenation
 - C. Esterification
 - D. None of these.

Q.2 Are the following statements true or false? (All are compulsory)

(80)

- 1. Drying is not a example of "unit operation". True / False?
- 2. During nitration process, H2SO4 Removes water from reaction. True / False?
- 3. Barbet process operated in batch at 160-180 °C. True / False?
- 4. Conversion of alcohol to an Aldehyde is the example of Oxidation. True / False?.
- 5. Phosphorous trichloride is used as a catalyst in preparation of monochloroacetic acid. True / False?
- 6. Nickel is the most commonly used catalyst in oil hardening. True / False?
- 7. Benzene is not hydrolysis agent. True / False?
- 8. In gold has proposed 08 possible mechanism for ester hydrolysis. True / False?

Q.3 Answer the following short questions (Attempt Any 10 out of 12)

(20)

- 1. Write use of Nitro & Amino compounds.
- 2. Giving example, Write a technique of partial reduction.
- 3. Define term unit Process and unit Operations.
- 4. Define a term Sulfonation.
- 5. Define a term Sulfoalkylation.
- 6. Define a term Sulfoxidation.
- 7. Write a mechanism for addition type chlorination reaction.
- 8. Write a reaction for "Sand-Mayer reaction".
- 9. Outline applications of halogenating compounds.
- 10. Giving examples, define term esterification reactions.
- 11. What is trans-esterification? Give an example.
- 12. Enlist various type of hydrolysis reaction.

Q.4 Answer the following Long questions (Attempt Any 04).

(32)

- 1. Giving manufacturing process of Aniline, discuss the Bechamp reduction.
- 2. Write a notes on "Oxy nitration reaction".
- 3. Discuss the manufacturing of "Acetic acid".
- 4. Giving definition of Oxidation reaction, Discuss the different types of oxidizing agents and oxidative reactions.
- 5. Discuss the manufacturing process of "Chloro-benzene from Benzene".
- 6. Write note on "Hydrogenation of vegetable oil".
- 7. Write note on Different mechanism of Hydrolysis reactions.
- 8. Write note on Esterification of Carboxylic acid derivatives.

