No. of Printed Pages ; 2

[2/A2]

SARDAR PATEL UNIVERSITY

BBA(G) SEMESTER VI EXAMINATION 2018

SUBJECT: OPERATIONS MANAGEMENT

SUBJECT CODE: UMO6CBBA01

DATE: 28/03/2018, Wednesday

TIME: 10 AM TO 12 NOON

Note:	Figures to the right indicate marks	yaaayakaaayaf						
1.8	continues and appropriate the second							
Q 1(a)	Discuss the production system using the diagram	05						
(b).	Explain the role and responsibility of Operations Manager							
Q 1(a)	OR Explain the functions of manufacturing management	05						
(b)	Briefly explain the major activities covered under the scope of operations management	10						
Q 2(a)	Explain (i) process lay-out and (ii) product lay-out	05						
(b)	Explain with illustration (i) Job (ii)Lot (iii)Batch and (iv)Mass production							
	OR-							
Q 2(a)	State the factors affecting to plant lay-out decision?	05						
(b)	Distinguish between batch and mass production	10						
Q 3(a)	Write note on Method Study procedure	05						
(b)	Continuous stop-watch time study figures for a job are given below. Calculate the standard time for the job assuming the sample size adequate and total allowances are 15%	10						

Allotment No.	Cycle No. (Cycle time min)										Performance		
											Rating		
	1	2	3	4	5	6	7	8	9	10	1		
1	0.09	0.49	0.89	1.31	1.70	2.09	2.50	2.88	3.29	3.71	90		
2	0.16	0.56	0.95	1.38	1,76	2.13	2.57	2.95	3.36	3.78	110		
3	0.28	0.67	1.07	1.49	1.88	2.28	2.68	3.07	3.40	3.90	120		
4	0.41	0.80	1.21	1.61	2.00	2.41	2.80	3.20	4.62	4.03	100		

(1)

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Fig. of Paletse Payses 12

Time (Days)

Q 3(a)	Write note on time study procedure											
(b) Q 4	Explain (i) Man Ma Process Chart		es Chart and (iii) Operation 1									
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	From the following information of a project: (i) Draw PERT diagram (ii) Determine critical activities and critical path (iii) Compute EST, LST,EFT and LFT (iv) How many dummy activities are in the PERT diagram?											
	Activity	Α	В	С	D	E	F	G	Н	715		
	Immediate Predecessor/s	-	A	A	A	BD	CE	CE	FG			

OR

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Q 4(a) Explain production planning and control. Also give its importance in modern 05 business

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(b) Write note on (i) Routing (ii) Scheduling (iii) Dispatching and (iv) Follow-up 10

