

**SARDAR PATEL UNIVERSITY**  
**Programme & Subject: B.sc (Instrumentation)**  
**Semester: VI**  
**Syllabus with Effect from: November/December - 2013**

<b>Paper Code: US06CINS04</b>	<b>Total Credit: 3</b>
<b>Title Of Paper: Programmable Logic Controller (PLC) - II</b>	

Unit	Description in detail	Weighting (%)
I	<b>Advanced Programming Techniques</b> Introduction, Ladder Program Execution Sequence, Flip Flops, R - S Flip Flop, One Shot, D Flip Flop, T Flip Flop, J - K Flip Flop, Counters, Sequencers, Timers, Flashers, Timed One Shot, Timed Sequencer, Master Control Relays and Control Zones	25%
II	<b>Mnemonic Programming Code</b> Introduction, AND Ladder Rung, Entering Normally Closed Contacts, OR Ladder Rung, Simple Branches, Complex Branches	25%
III	<b>Wiring Techniques</b> Introduction, PLC Power Connection, Input Wiring, Inputs Having a Single Common, Isolated Inputs, Output Wiring, Relay Outputs, Solid State Outputs	25%
IV	<b>Analog I/O</b> Introduction, Analog (A/D) Input, Analog (D/A) Output, Analog Data Handling, Analog Input Potential Problems	25%

**Basic Text & Reference Books:-**

- Programmable Logic Controllers (Programming Methods and Applications) By John R. Hackworth & Frederick D. Hackworth, Jr.
- Automatic manufacturing system using PLCs By Jack Hugh
- Programmable Logic Controller By Petruzella
- Introduction to programmable logic controller By Thomas Hughes

